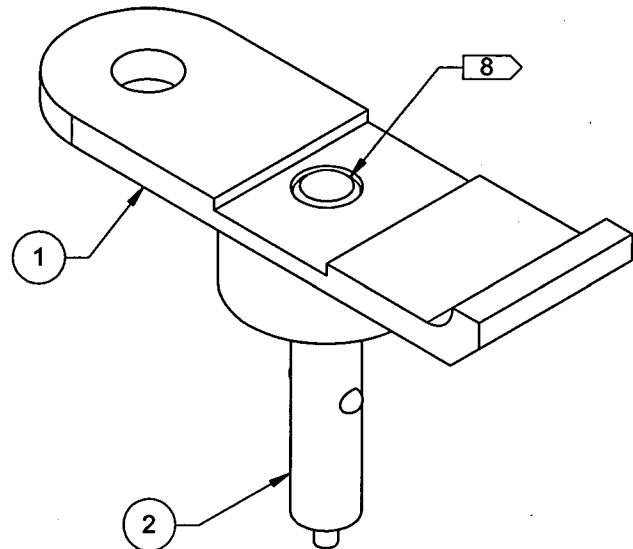
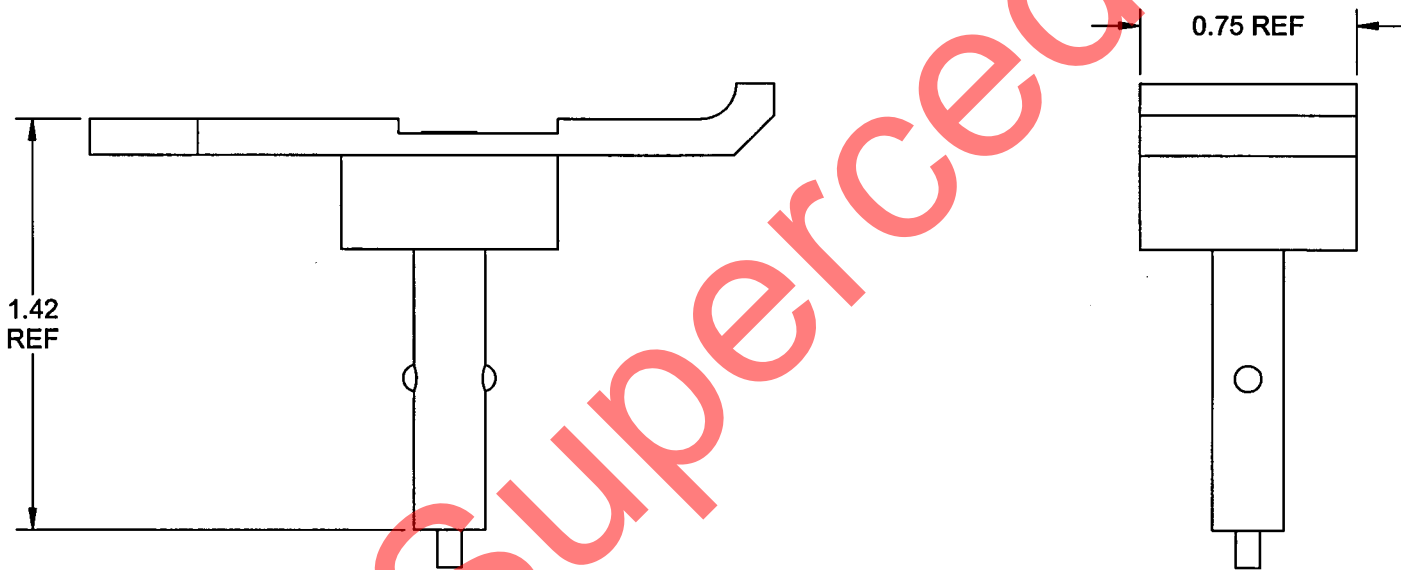
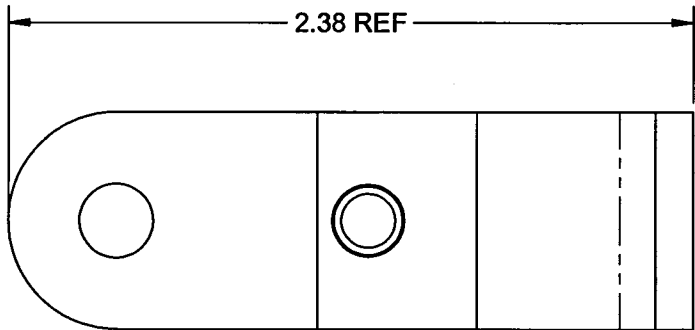


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4703-041	LOCK PIN ASSY
1	1	D4703-043	LOCK PIN BASE
2	1	D4705-1	QUICK RELEASE PIN



UNDER REVIEW
URF 19-914 19.09.19 SAD

D4703-041 LOCK PIN ASSY

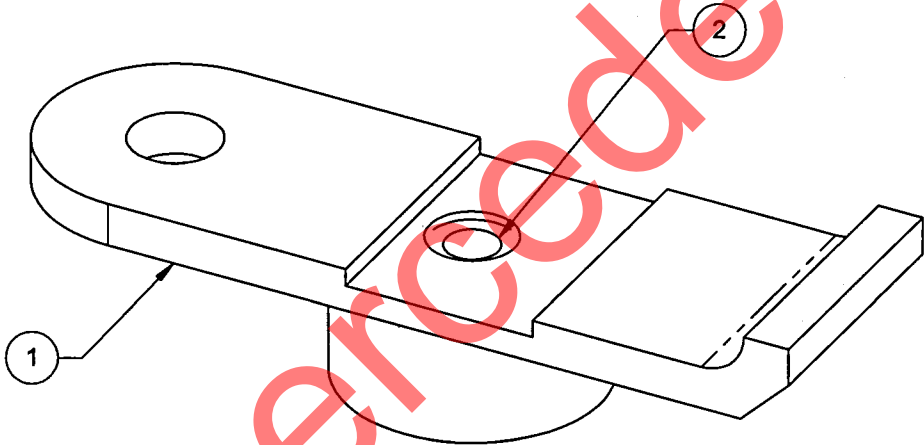
- NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
7) WEIGHT: 0.05 lbs
8) APPY LOCTITE 262 TO D4703-043 THREADS PRIOR TO FASTENING D4705-1

RELEASED
2017 MAY 24
RN 17-571

APPROVED

B	ADDED D4703-045 AND D4703-3	VS	17.01.03
A	NEW ISSUE	RP	12.09.19
REV.	DESCRIPTION	BY	DATE
DESIGN	VS	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	VS		
CHECKED	WK	DRAWING NO.	REV. B
MFG. APPR.	JLM	D4703	SHEET 1 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	LOCK PIN ASSY	NTS
DATE	17.01.03	COPYRIGHT © 2012 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

ITEM	QTY. -043	P/N	DESCRIPTION
	X	D4703-043	LOCK PIN BASE
1	1	D4703-1	LOCK PIN BASE
2	1	MS21209F4-15	HELICOIL, LOCKING



D4703-043 LOCK PIN BASE

UNDER REVIEW
URF 19-914 19.09.19 SAD

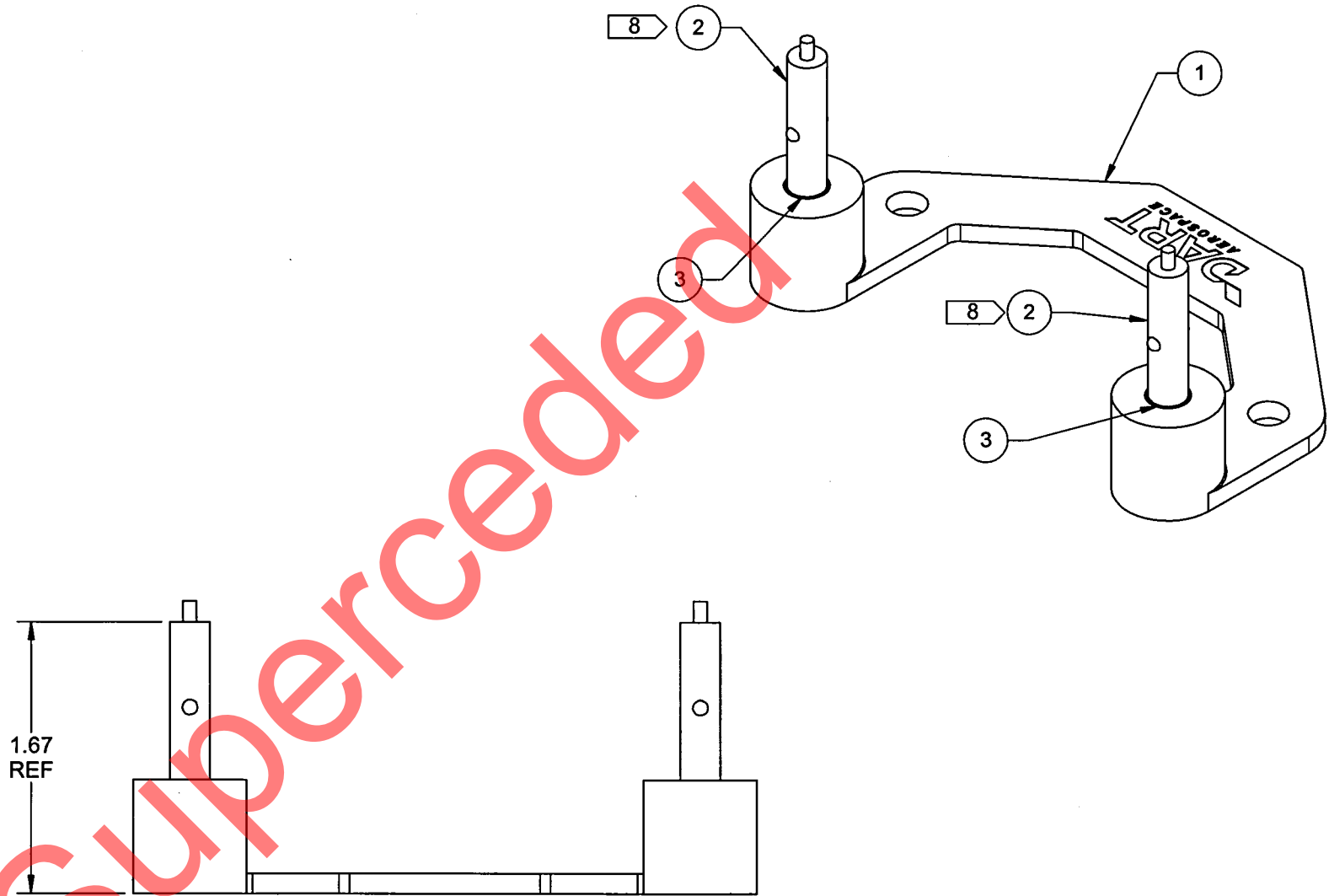
- NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: 0.04 lbs

RELEASED
2017 MAY 24 *up*

APPROVED

DESIGN	VS	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	VS		
CHECKED	WK	DRAWING NO. D4703	REV. B
MFG. APPR.	JLM	SHEET 2 OF 5	
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	LOCK PIN ASSY	NTS
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ITEM	QTY	P/N	DESCRIPTION
	-045		
	X	D4703-045	LOCK PIN ASSY
1	1	D4703-3	LOCK PIN BASE
2	2	D4705-1	QUICK RELEASE PIN
3	2	MS21209F4-15	HELICOIL, LOCKING



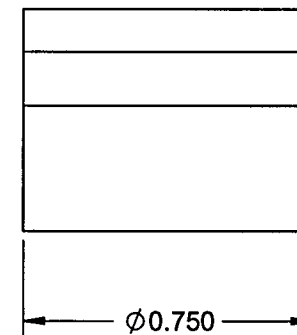
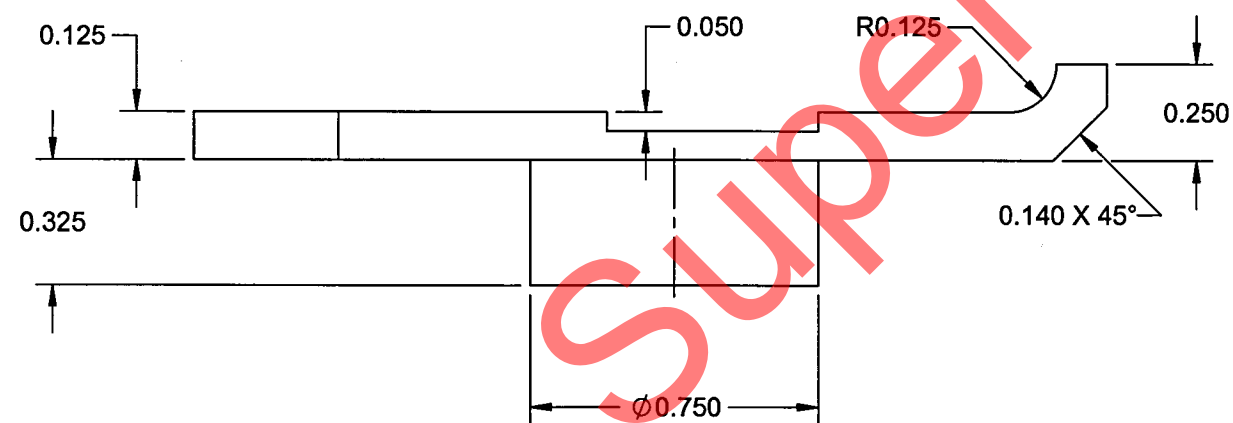
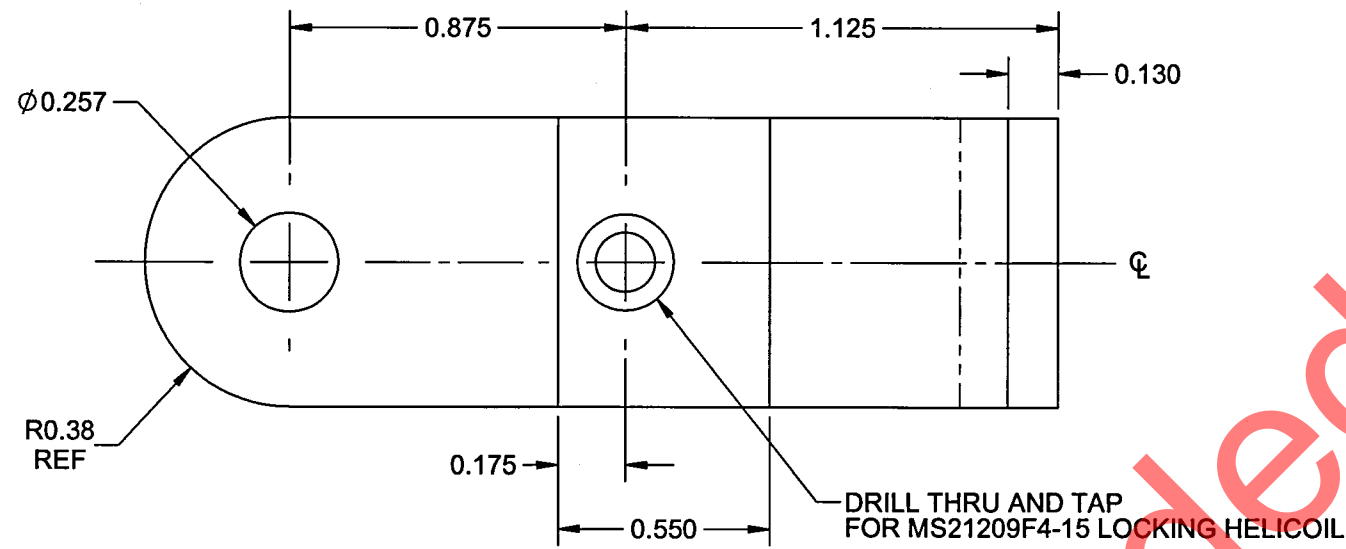
D4703-045 LOCK PIN ASSY

UNDER REVIEW
URF 19-914 19.09.19 SAD

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
 - 7) WEIGHT: 0.12 lbs
 - 8) APPY LOCTITE 262 TO MS21209F4-15 THREADS PRIOR TO FASTENING D4705-1

RELEASED
2017 MAY 24 *up*

APPROVED	DESIGN	VS	DART AEROSPACE USA, INC. EUGENE, OR	
	DRAWN	VS		
	CHECKED	WK	DRAWING NO. D4703	REV. B
	MFG. APPR.	JLM	SHEET 3 OF 5	
	APPROVED	HS	TITLE LOCK PIN ASSY	SCALE
	DE APPR.	DS	NTS	
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D4703-1 LOCK PIN BASE

UNDER REVIEW
URF 19-914 19.09.19 SAD

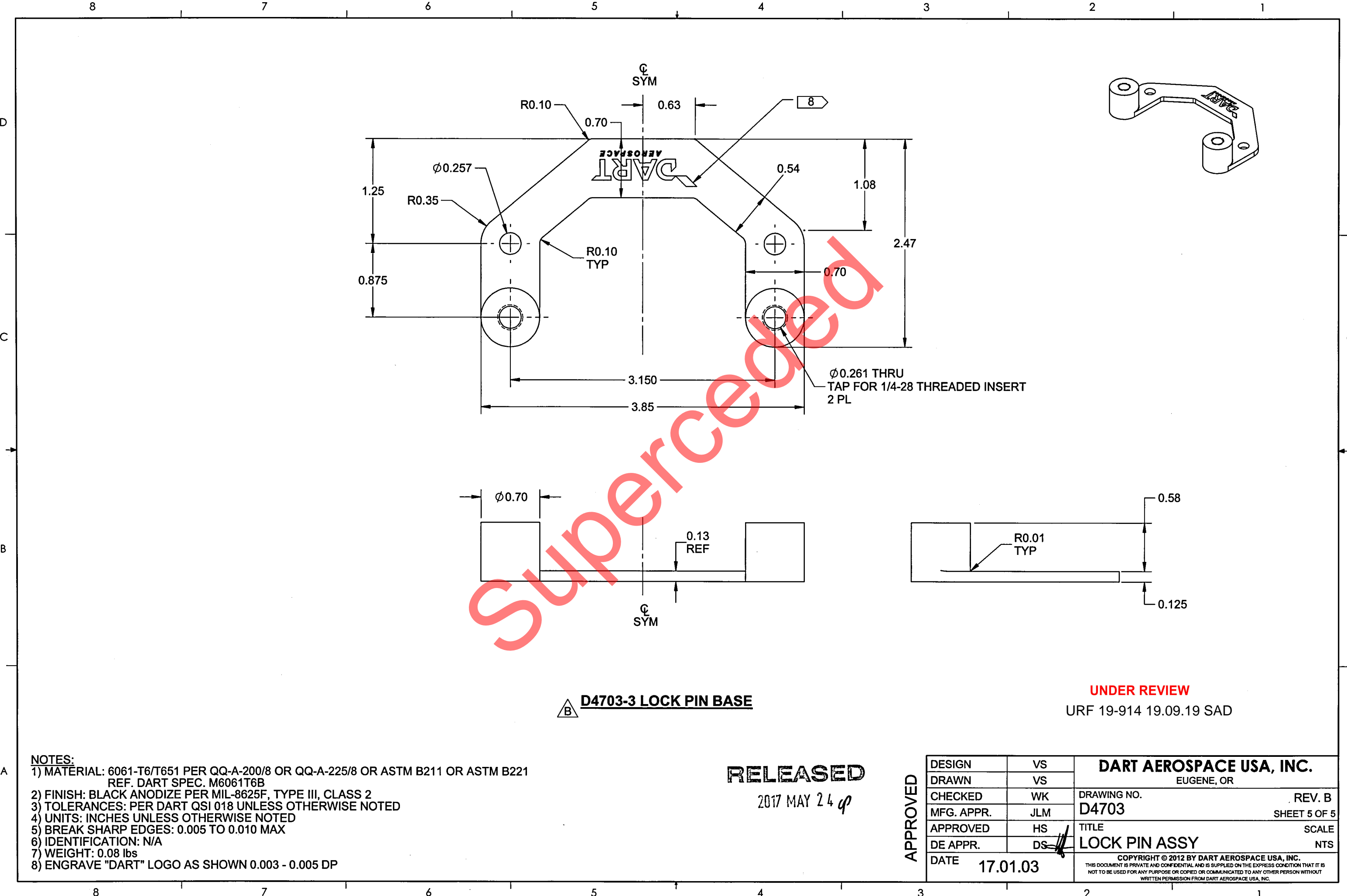
- NOTES:**
- 1) MATERIAL: 6061-T6/T651 PER QQ-A-200/8 OR QQ-A-225/8 OR ASTM B211 OR ASTM B221
REF. DART SPEC. M6061T6B
 - 2) FINISH: BLACK ANODIZE PER MIL-8625F, TYPE III, CLASS 2
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.04 lbs

RELEASED

2017 MAY 24 *up*

APPROVED

DESIGN	VS	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	VS		
CHECKED	WK	DRAWING NO.	REV. B
MFG. APPR.	JLM	D4703	SHEET 4 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	LOCK PIN ASSY	NTS
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D4703-3 LOCK PIN BASE

UNDER REVIEW
URF 19-914 19.09.19 SAD

- NOTES:**
- 1) MATERIAL: 6061-T6/T651 PER QQ-A-200/8 OR QQ-A-225/8 OR ASTM B211 OR ASTM B221
REF. DART SPEC. M6061T6B
 - 2) FINISH: BLACK ANODIZE PER MIL-8625F, TYPE III, CLASS 2
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.08 lbs
 - 8) ENGRAVE "DART" LOGO AS SHOWN 0.003 - 0.005 DP

RELEASED
2017 MAY 24 *q*

APPROVED	DESIGN	VS	DART AEROSPACE USA, INC. EUGENE, OR	
	DRAWN	VS		
	CHECKED	WK	DRAWING NO.	REV. B
	MFG. APPR.	JLM	D4703	SHEET 5 OF 5
	APPROVED	HS	TITLE	SCALE
	DE APPR.	DS	LOCK PIN ASSY	NTS
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